

MH Series

Temposonics® MB Analog

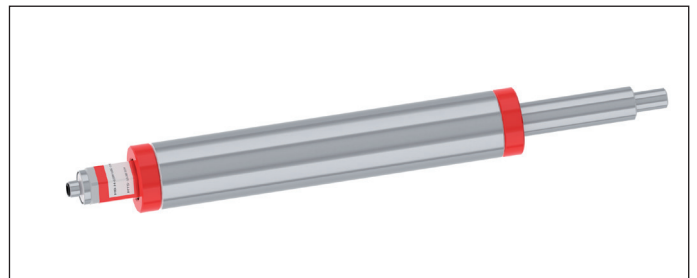
Technical Data / Description

Document No.
551220 Revision E



Compact Sensor for Mobile Hydraulics

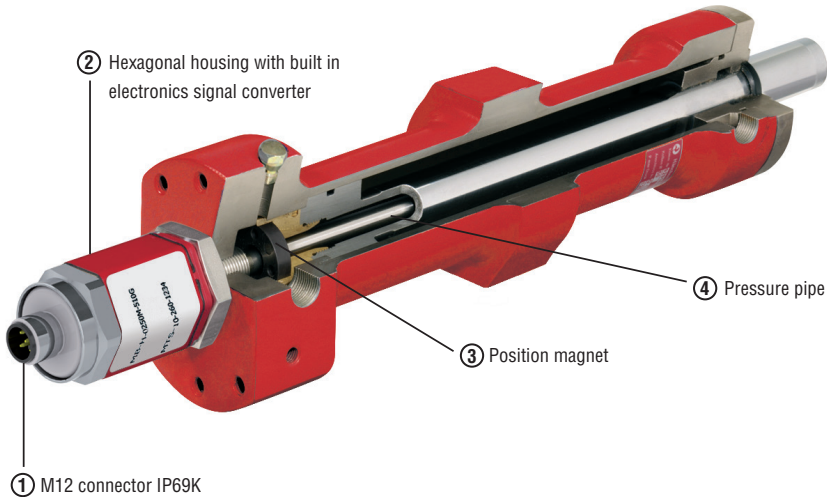
- Linear, absolute Measurement in Hydraulic Cylinders
- Non-Contact Sensing with Highest Durability
- Compact Dimensions
- Replacing Potentiometers and Inductive Position Sensors
- Accuracy: Linearity Tolerance < 0,15 mm full stroke
- Hysteresis < $\pm 0,1$ mm
- Signal Output: Voltage
- Power Supply: 12 VDC
- Immunity against electromagnetic HF-fields up to 100 V/m
- Easy external mounting



Standard Differential Cylinder

1. Product description and technology

Temposonics® sensors can be used in versatile mobile machines without any restriction and replace contact-based linear sensors like potentiometers. Highly dynamic systems are controlled safely by means of Temposonics® sensors, thus enhancing the productivity, availability and quality of the working process of the machine. Insensitive to vibration, shocks, dust and weathering influences and electro-magnetic disturbances. MB Sensors are designed for threaded port assembly in hydraulic cylinders.



Simple Mechanics

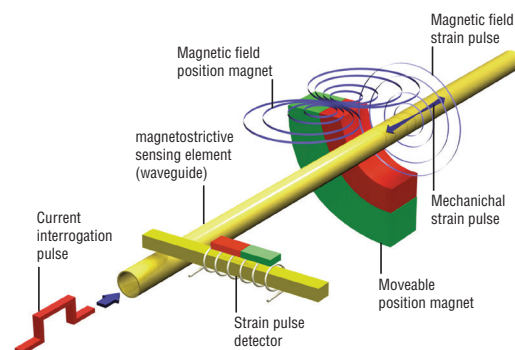
The extremely robust sensor consists of the following main parts:

- ① The M12 connector dust-and waterproof up to IP69K.
- ② The hexagonal housing with built-in electronics and signal converter.
- ③ The position magnet as only moving part, which is assembled into the piston bottom. This permanent magnet travels wear-free and contactless along the pressure pipe and measures the actual position.
- ④ The pressure pipe placed within the drilled piston rod contains the protected magnetostrictive sensing element.

Magnetostriction

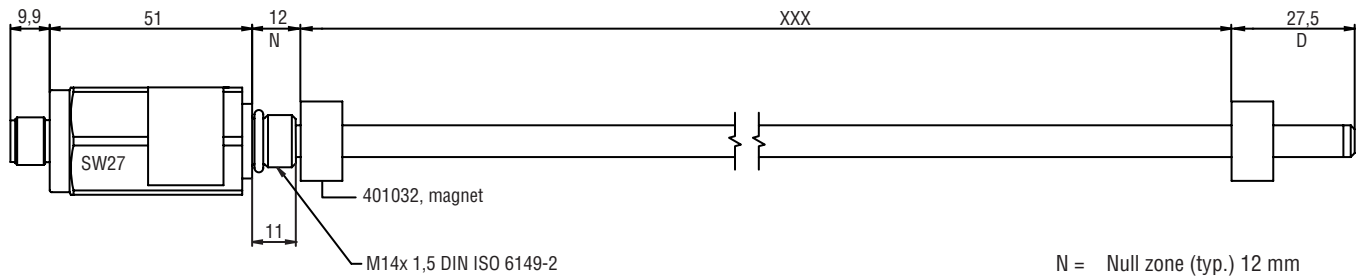
Temposonics® linear sensors are based on the magnetostrictive technology. By measuring the actual position with a non-contact position magnet the sensor operates 100% wear-free. The absolute operating principle enables reliable readings without any reference point or recalibration. A mechanical strain pulse is triggered by the travelling position magnet. The runtime of this ultrasonic wave is measured precisely and compiled into standard electronic output signals.

Measuring principle



- Compact dimensions
- Suitable for operating pressures up to 280 bar
- Supply voltage (12 VDC)
- Easy installation and replacement
- Output signal:
 - Analog: VDC

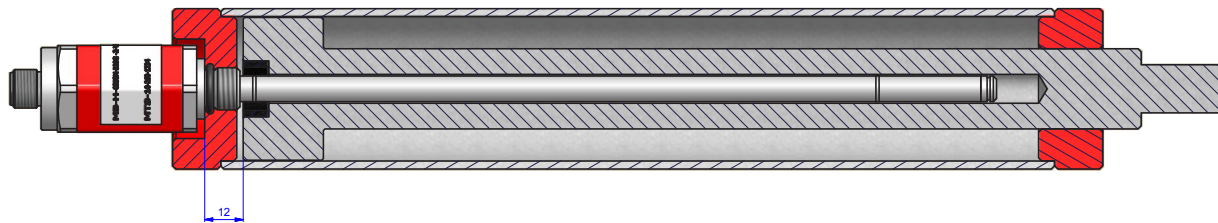
2. Dimensions and mechanical Installation



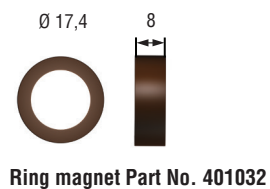
N = Null zone (typ.) 12 mm
D = Damping zone 27,5 mm
xxx = Measuring range, see ordering code

3. Installation

a. Standard Application: Differential Cylinder
(Magnet installation in piston)

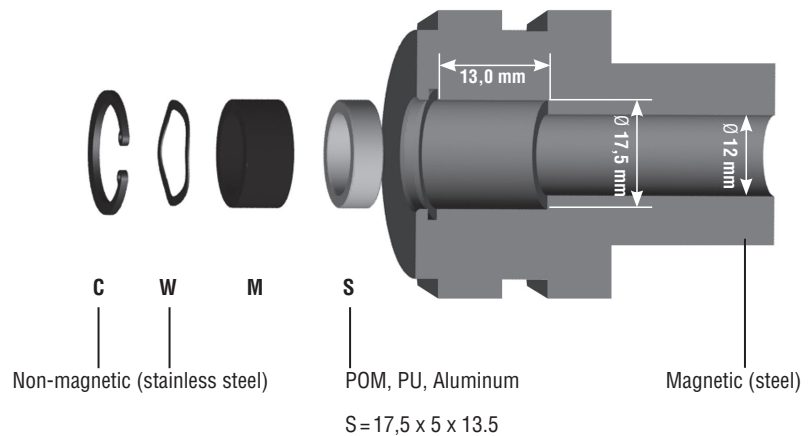


Position magnet (M) and magnet assembly with spacer (S) in piston



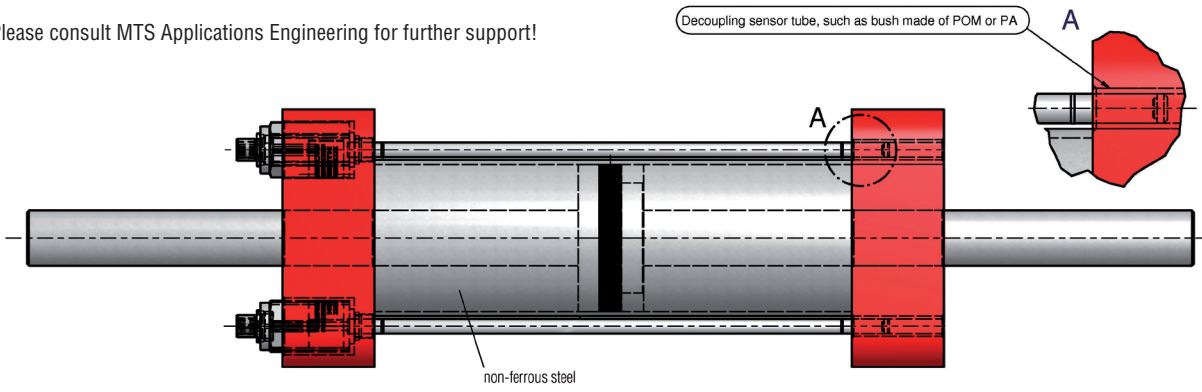
Ring magnet Part No. 401032

OD	17,4 mm
ID	13,5 mm
Height	8 mm
P _A *	10 N/mm ²

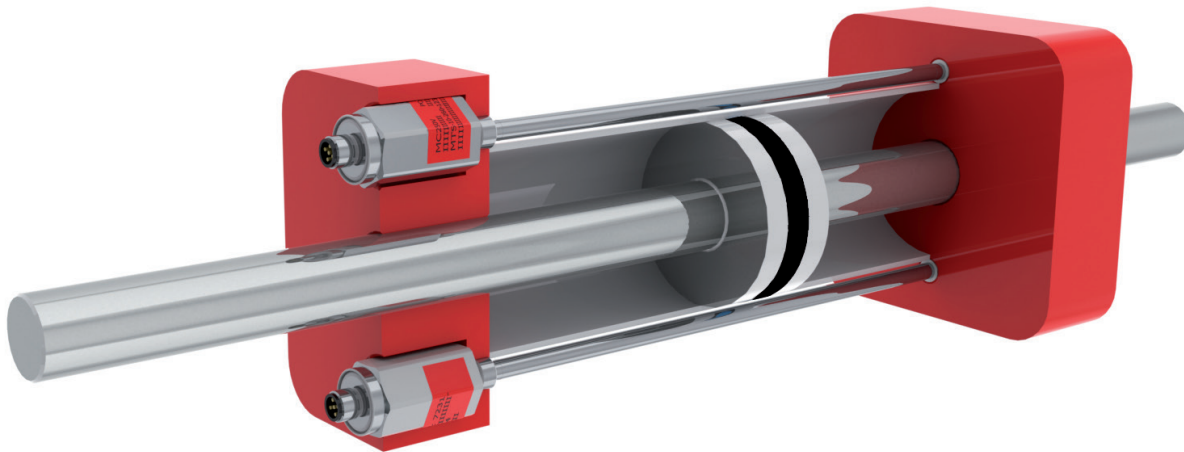


4. Installation Example (Double Rod Cylinders)

Please consult MTS Applications Engineering for further support!

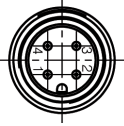


Example of Customized Application: Double Rod Cylinder (Magnet installation radial in piston ring)



5. Electrical installation

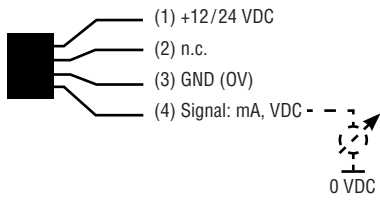
MB Analog (4 pin)



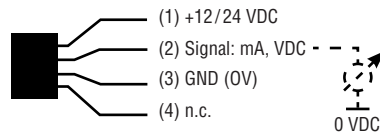
Top view male connector

PIN assignment analog 4 pin		
	G	H
PIN 1	VDC	VDC
PIN 2	n.c.	signal
PIN 3	GND	GND
PIN 4	signal	n.c.

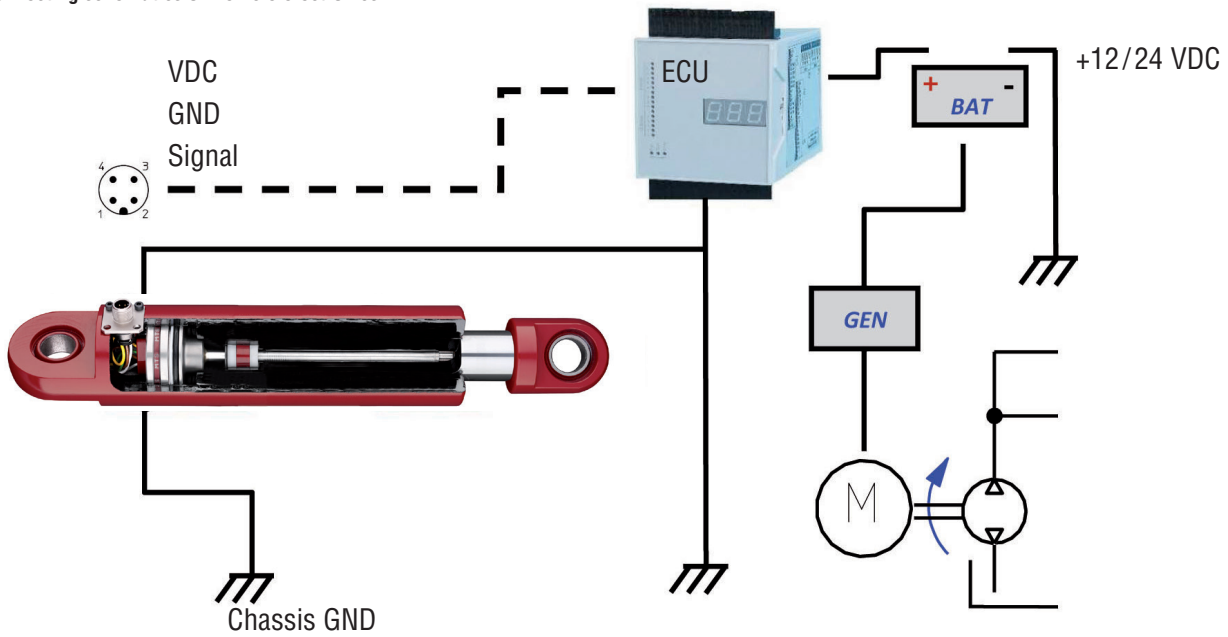
Pin assignment 'G'



Pin assignment 'H'



Connecting schematics on vehicle electronics:



6. Technical Data

Input	
Measured variables:	Position
Measuring range:	72, 109, 128, 148, 162, 186, 194, 217, 250 mm
Output	
Voltage:	0.5...4.5 VDC
Resolution:	Continuous analog output restricted by noise or AD converter of control unit
Accuracy	
Linearity:	± 0.15 mm
Hysteresis:	± 0.1 mm
Setpoint Tolerance:	± 1 mm
Operation conditions	
Assembly orientation:	In any direction
Storage temperature:	-25 °C...+65 °C
Fluid temperature:	-30 °C ... +85 °C
Operation temperature electronics, storage temp. :	-40 °C...+105 °C
Pressure	
Operating pressure ratings:	Ø 8 mm sensor rod PN : 250 bar Pmax: 325 bar
IP rating	
M12 connector	DIN 40050 Part 9: IP69K in connected state
Environmental testing	
Shock:	IEC-60068-2-27, 50 g (11 ms) single hit, 50 g (11 ms) at 1000 shocks per axis
Vibration:	IEC 60068-2-64 (10...2000 Hz) 15 g sinus
EMC:	ISO 14982 Agricultural and forestry machines radiated immunity ISO 11452-2 (antenna) ISO 11452-5 (stripline) radiated emission CISPR 12/16 ISO 7637-1: electric disturbance on vehicles ISO/TR 10665 E.S.D.
Materials and dimensions	
Sensor rod:	Stainless steel 1.4306 / AISI 304L (Ø 8 mm)
Housing (electronics):	Stainless steel 1.4305 / AISI 303
Pressure port:	ISO 6149 Hexagon housing SW27 with M14 x 1,5
O-ring:	11,3 x 2,2 mm NBR 80
Electrical installation	
Supply Voltage:	12 VDC (tolerance range 9 - 15 VDC)
Power drain:	< 1 W
Over voltage protection (GND-VDC)	up to 30 VDC
Polarity protection:	VDC - GND

7. Model configurator

Temposonics® ordering

M	B	H					M	4	1	0		2	V	1	2
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Sensor model
MB = SW27 housing

Form factor
H = Hexagon housing 27 hex
with pressure port M14 x 1,5
ISO 6149, rod Ø 8 mm

Stroke length
0072, 0109, 0128, 0148, 0162, 0186, 0194, 0217, 0250 mm

Connection type
4 pin M12 connector
G = pin assignment 1-3-4
H = pin assignment 1-3-2

Supply voltage
2 = +12 VDC

Output
V12 = 0.5...4.5 VDC

Scope of delivery:
Position sensor

Please order magnets separately!

Accessories (selection)	Part no.
ØD17,4 Ring magnet	401 032
Temposonics® Testkit	280618

Scope of delivery

- MH-Series analog/PWM Tester
- 12 VCD battery charger with adapter
(adapter main plug EU, adapter main plug UK)
- cable with M12 connector
- cable with pigtailed wires
- carrying bag



Document Part Number: 551220 Revision E (11/2012)

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**MTS Sensor Technologie
GmbH & Co. KG**
Auf dem Schüffel 9
58513 Lüdenscheid, Germany
Tel. + 49-23 51-95 87 0
Fax + 49-23 51-5 64 91
E-Mail: info@mtssensor.de
www.mtssensor.de

MTS Systems Corporation
Sensors Division
3001 Sheldon Drive
Cary, N.C. 27513, USA
Tel. + 1-919-677-0100
Fax + 1-919-677-0200
E-Mail: sensorsinfo@mts.com
www.mtssensors.com

MTS Sensors Technology Corp.
737 Aihara-cho,
Machida-shi, Japan
Tel. + 81-42-775-3838
Fax + 81-42-775-5516
E-Mail: info@mtssensor.co.jp
www.mtssensor.co.jp